





EDU-VET

E-Learning, Digitisation and Units for Learning at VET schools – Creating online Learning Environments in Technical Education for European metal industry

Curriculum –

Report on discussion results

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Environments in Technical Education for European metal industry

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Curriculum – Report

Results concerning the module structure and content

This report addresses the discussion results of the curriculum structure in a very briefly way. The central aspects arise from the discussion results with all project partners.

Following as well the discussed curriculum structure as the results of matching with existing syllabi in the partner countries will be presented.

As the curricular framework mentioned, the curriculum will be based on the blended learning approach, which focus on the one hand online scenarios, and on the other hand classroom scenarios. Under this roof, the EDU-VET learning modules will be developed:



Figure 1: EDU-VET Learning modules - overview

As you can see in the graphic above, the nine modules focus the three manufacturing topics milling, drilling and turning. Moreover, they also consider the difficulty level. In total, we define three difficulty levels: 1) Entry level 2) Advanced level 3) Experienced level.

For all the different work piece types and all three different manufacturing methods (DRCT, Turning, Milling) the manufacturing process comprises the following six steps (a-f):

- Step a: Manufacturing planning (defining the machine(s), device(s), tool(s) and cutting technology
- Step b: NC programming (including simulation)
- Step c: Preparing the machine (including testing of NC-programme on the machine "air cutting")
- Step d: Manufacturing the work piece (doing the real thing)
- Step e: Measuring and testing the manufactured work piece (dimensions, forms, surfaces)
- Step f: Documenting and presenting the manufacturing process (steps a-f)







Results concerning the curriculum structure and content – the fundamental pillars of the EDU-VET Curriculum

The EDU-VET curriculum aims to support many different users in different European countries – this shall be made possible by integrating the specifically different viewpoints of the four EDU-VET partner schools.

The following design principles should help to meet this objective:

- The curriculum is primarily structured by the process steps of the **"EDU-VET manufacturing process mode**l" in the format of an event process chain. Thus, there is a first trans-national and trans-school-system applicable integration means.
- Secondarily the curriculum is structured by the skill levels of the **"EDU-VET curriculum skill level model**". This allows the assignment of the learning units to different student groups according their state of development.
- Thirdly the EDU-VET curriculum and learning units shall be easily integrated with the user's local curriculum and learning units, therefore the "EDU-VET curriculum learning unit model" distinguishes different *learning unit types* and *learning unit variants*.
- *Finally,* the learning units of the EDU-VET curriculum are classified regarding **delivery media** and **learning activity type** in order to support the users in the process of delivery preparation and student orientation.

The EDU-VET Process model describes a manufacturing process. An event initiates the execution of a process step. The execution of the process steps leads to the events of step is completed and step outcomes are ready.



Figure 2: The EDU-VET Process model

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The EDU-VET Curriculum skill level model comprises three different skill levels distinguished by the complexity level to be handled on each skill level. Four sources drive the complexity. The EDU-VET curriculum skill level model is also linked to the difficulty levels of the EDU-VET learning modules.

Skill Level	Complexitiy Level	Complexitiy drivers
Entry Level	Low Complexitiy	 Workpiece properties (esp. form of raw part and finished part, Machining properties of the workpiece material) Manufacturing environment (qualities and conditions particularly of available machines, tools, devices, auxilliaries) Production process and process steps (number and complexity of production methods / steps / equipments needed respectively planned to create the different workpiece properties) Task context and background (all needed knowledge and information
Advanced Level	Medium Complexitiy	
		available, all needed resources avaliable – several bits of knowledge and/or
Experienced Level	High Complexitiy	information and/or needed resources not available – methods and sources to close those gaps known or unknown resp. available or not available)

Figure 3: EDU-VET Curriculum skill level model

The EDU-VET curriculum learning unit model comprises learning units of different types and variants and shall support several different learning unit application types and variants, too. This will be shown in the figure below:



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The EDU-VET curriculum learning units are classified regarding delivery media and regarding learning activity type, this creates four basic types: [e-L], [e-E], [c-L], and [c-E].

With regard to delivery media the units are classified either "**e**"or "**c**"

- The attribution "e-" or "electronic" marks a learning unit as beeing delivered digitally. Digital terminals like PCs, notebooks, tablets, smartphones are therefore required to access and use this learning unit.
- The attribution "—" or "conventional" marks a learning unit as beeing delivered conventially. No digital terminals are required to access the learning unit. The learning materials are available in the form of digital print templates and/or paper-based copy templates.

With regard to delivery media the units are classified either "L"or "E"

- The attribution "L" or "Learning" marks a unit as beeing dedicated to help the user create a consistent mental model of all the relevant entities and relationships in the subject area called terms and concepts.
- The attribution "E" or "Exercise" marks a unit as beeing dedicated to help the user build comprehensive capabilities in the execution of prticular tasks or activities, the build-up of a mental model of the relevant methods and tools and experiences in the application of these methods and tools are supported.

Figure 5: EDU-VET Curriculum learning unit model – 2

Summarized the curriculum will be structured with three fundamental pillars:

- Pillar 1) EDU-VET Process model
- Pillar 2) EDU-VET Curriculum skill level model
- Pillar 3) EDU-VET Curriculum learning unit model.

